## Optimizing WSe<sub>2</sub> Double Gate FETs with Low-Temperature PE-AlN/TH-HfO<sub>2</sub> Gate Dielectrics and Post-Annealing Treatment

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## **Abstract**

In this study, we demonstrate the successful integration of a low-temperature (100 °C) plasma-enhanced atomic layer deposition (PE-ALD) of AlN and TH-HfO<sub>2</sub> as gate dielectrics on WSe<sub>2</sub>-based field-effect transistors (FETs). Initially, the device characteristics exhibited a transition from p-type to n-type behavior. To enhance the device performance without causing any damage, a post-deposition annealing process was carried out at 200 °C within a glove box environment. The annealing process effectively improved the device characteristics, confirming that the chosen temperature did not adversely affect the device. Subsequent double gate measurements were conducted, revealing that the low-temperature deposited AlN+HfO<sub>2</sub> dielectric stack maintained an equivalent oxide thickness (EOT) as low as 1 nm while preserving the functional integrity of the WSe<sub>2</sub> double gate device.

Keywords - WSe<sub>2</sub>, PE-ALD, AlN